



# SAFETY DATA SHEET

Issuing Date 28-Nov-2017

Revision Date 26-Nov-2017

Revision C

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

### Product identifier

**Product Name**  
ABS Orange  
ABS M30 Orange  
P430 ABS Nectarine  
P430L ABS Nectarine  
P430XL Nectarine

### Other means of identification

**Product Code(s)** SDS-000006 EN A ORG  
**PN (Part Number)** 333-60307 340-21206 345-10010 345-42010 350-80105 CQ704A  
**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Additive manufacturing  
**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

Stratasys Corporate headquarters United States  
9600 West 76th Street Suite #108  
Eden Prairie, MN 55344  
United States  
Local: +1 952-294-3900  
Phone: +1 952-937-3000

### Emergency telephone number

**Emergency Telephone**

- +44 1865 407333 - Global – English Language response
- +44 1235 239670 - Europe - Multi lingual response
- +1 215 207 0061 - USA – Multi-lingual response
- +65 3158 1074 - Asia Pacific - Multi lingual response
- +61 2 8014 4558 - Australia - English Language response
- +86 512 8090 3042 - China - Chinese response

**E-mail address** info@Stratasys.com

## 2. HAZARDS IDENTIFICATION

### Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

### Label elements



The product contains no substances which at their given concentration, are considered to be hazardous to health.

**Appearance** Monofilament

**Physical state** Solid

**Odor** No data available

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Mixture**

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

Some of the chemicals have dust hazards. These hazards are not germane, as the chemicals are encapsulated in a fully reacted polymer

### 4. FIRST AID MEASURES

**Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** None known.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES



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Suitable Extinguishing Media	Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	None known.
Explosion data	
Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

### Environmental precautions

**Environmental precautions** Do not flush into surface water or sanitary sewer system. Keep out of waterways.

### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational



exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering controls** If dust is generated during further processing provide exhaust ventilation.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Goggles. Safety glasses with side-shields.

**Skin and body protection** Impervious clothing.

**Respiratory protection** Minimize dust generation and accumulation. Wear respiratory protection.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Monofilament
Odor	No data available
Color	Characteristic
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

**Other Information**

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available



## 10. STABILITY AND REACTIVITY

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Excessive heat. To avoid thermal decomposition, do not overheat.
Incompatible materials	Oxidizing agent. Strong bases.
Hazardous decomposition products	Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

### Information on toxicological effects

Symptoms	None known.
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### Numerical measures of toxicity

#### Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

Unknown acute toxicity	No information available
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### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product.



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Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Persistence and degradability	No information available.
Bioaccumulation	Not likely to bioaccumulate.
Other adverse effects	No information available.

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

## 14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated
<u>RID</u>	Not regulated
<u>ADR</u>	Not regulated
<u>ADN</u>	Not regulated



## 15. REGULATORY INFORMATION

### International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	No information available
IECSC	Complies
KECL	No information available
PICCS	Complies
AICS	Complies

### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
ENCS - Japan Existing and New Chemical Substances  
IECSC - China Inventory of Existing Chemical Substances  
KECL - Korean Existing and Evaluated Chemical Substances  
PICCS - Philippines Inventory of Chemicals and Chemical Substances  
AICS - Australian Inventory of Chemical Substances

### US Federal Regulations

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### California Proposition 65

This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product. This product contains crystalline silica (quartz) in a non-respirable form. Inhalation of crystalline silica is unlikely to occur from exposure to this product. This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Titanium Dioxide (Bound) - 13463-67-7	Carcinogen
Styrene (Benzene, ethenyl) - 100-42-5	Carcinogen



SDS-000006 - ABS Orange  
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Silica, amorphous - 7631-86-9	Carcinogen
Crystalline Silica - 14808-60-7	Carcinogen

#### U.S. State Right-to-Know Regulations

##### US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
2-Propenenitrile 9003-54-7	X	-	-
Titanium Dioxide (Bound) 13463-67-7	X	X	X

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 0	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

Revision Date 26-Nov-2017

Revision Note No information available.

#### Disclaimer

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End of Safety Data Sheet