

MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS

(Approved by U.S. Department of Labor 'Essentially Similar' to form OSHA-20)

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Section I -- PRODUCT IDENTIFICATION

PRODUCT NUMBER * - Trade Mark
 R7 K 22
 PRODUCT NAME
OPEX* Lacquer Thinner
 PRODUCT CLASS
 Reducer

Section II -- HAZARDOUS INGREDIENTS

CAS No.	INGREDIENT	% by WEIGHT	ACUTE-TOX	OSHA-PEL	UNITS	V.P.
64742-89-8	Lt. Aliphatic Hydrocarbon Solvent.	20	100	500	PPM	53.0
64742-48-9	V. M. & P. Naphtha.	15	300		PPM	12.0
108-88-3	Toluene.	10	100	200	PPM	22.0
1330-20-7	Xylene.	5	100	100	PPM	5.9
64-17-5	Ethanol	10	1000	1000	PPM	44.0
78-83-1	2-Methyl-1-propanol	10	50	100	PPM	8.7
111-76-2	2-Butoxyethanol	<5	25	50	PPM	0.6
78-93-3	Methyl Ethyl Ketone.	10	200	200	PPM	70.0
110-43-0	Methyl n-Amyl Ketone.	<5	50	100	PPM	2.1
110-19-0	Isobutyl Acetate.	10	150	150	PPM	12.5

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen

Section III -- PHYSICAL DATA

EVAPORATION RATE -- Slower than Ether
 BOILING RANGE (F) 172 - 340
 VAPOR DENSITY -- Heavier than Air
 % VOLATILE VOLUME 100.0
 WT/GAL 6.62

Section IV -- FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION FLASH POINT 32 F TCC LEL 0.9
 RED LABEL -- Flammable, Flash below 100 F
 EXTINGUISHING MEDIA
 Carbon Dioxide, Dry Chemical, Foam
 UNUSUAL FIRE AND EXPLOSION HAZARDS
 Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, and open flame. Closed containers may explode when exposed to extreme heat. Application to hot surfaces requires special precautions. During emergency conditions overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.
 SPECIAL FIRE FIGHTING PROCEDURES
 Full protective equipment including self-contained breathing apparatus should be used. Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

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Section V -- HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE -- See Section II

EFFECTS OF OVEREXPOSURE

ACUTE: Overexposure causes eye, skin and respiratory irritation. May cause nervous system depression accompanied by headache, dizziness, nausea, confusion and staggering gait. Extreme overexposure may result in unconsciousness and possibly death.
 CHRONIC: Prolonged overexposure to ingredients in Section II may cause adverse effects to the liver, urinary, blood forming, cardio-vascular, and reproductive systems. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

EMERGENCY AND FIRST AID PROCEDURES

If INHALED: If affected, remove from exposure. Restore breathing. Keep warm and quiet.
 If on SKIN: Wash affected area thoroughly with soap and water.
 Remove contaminated clothing and launder before re-use.
 If in EYES: Flush eyes with large amounts of water for 15 minutes. Get medical attention.
 If SWALLOWED: Never give anything by mouth to an unconscious person. DO NOT INDUCE VOMITING. Give several glasses of water. Seek medical attention.

Section VI -- REACTIVITY DATA

STABILITY -- Stable

HAZARDOUS DECOMPOSITION PRODUCTS

By fire: Carbon Dioxide, Carbon Monoxide

HAZARDOUS POLYMERIZATION -- Will Not Occur

Section VII -- SPILL OR LEAK PROCEDURES
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Remove all sources of ignition. Ventilate and remove with inert absorbent.

WASTE DISPOSAL METHOD

Waste from this product may be hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Waste must be tested for ignitability to determine the applicable EPA hazardous waste numbers.
 Incinerate in approved facility. Do not incinerate closed container. Dispose of in accordance with Federal, State, and Local regulations regarding pollution.

Section VIII -- PROTECTION INFORMATION
PRECAUTIONS TO BE TAKEN IN USE

Use only with adequate ventilation. Avoid breathing vapor and spray mist. Avoid contact with skin and eyes. Wash hands after using.

VENTILATION

Local exhaust preferable. General exhaust acceptable if the exposure to materials in Section II is maintained below applicable exposure limits. Refer to OSHA Standards 1910.94, 1910.107, 1910.108.

RESPIRATORY PROTECTION

If personal exposure cannot be controlled below applicable limits by ventilation, wear respiratory device approved by NIOSH/MSHA for protection against materials in Section II.

PROTECTIVE GLOVES

Wear gloves which are recommended by glove supplier for protection against materials in Section II.

EYE PROTECTION

Wear safety spectacles with unperforated side shields.

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Section IX -- PRECAUTIONS
DOL STORAGE CATEGORY -- 1B
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Contents are FLAMMABLE. Keep away from heat, sparks, and open flame.
 During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition.
 Consult NFPA Code. Use approved Bonding and Grounding procedures.
 Keep container closed when not in use. Transfer only to approved containers with complete and appropriate labeling. Do not take internally. Keep out of the reach of children.
 OTHER PRECAUTIONS

Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

HMIS

HEALTH	2
FLAMMABILITY	3
REACTIVITY	0

The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.