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MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS
 (Approved by U.S. Department of Labor 'Essentially Similar' to form OSHA-20)

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Section I -- PRODUCT IDENTIFICATION

PRODUCT NAME * - Trade Mark
 Quick Dry Water Reducible Enamel, Non-Lead Colors
 PRODUCT NUMBERS AND COLORS
 F77 A 503 Machine Tool Gray F77 N 520 Container Green
 F77 B 501 Black F77 R 507 Machinery Red.
 F77 E 502 Flat Black F77 S 518 Burgundy.
 F77 G 504 Inter. Orange F77 V 500 Blending Clear.
 F77 H 505 Equipment Green F77 W 500 Blending White.
 F77 J 521 Packer Green F77 X 508 Warm White.
 F77 L 506 Motor Blue F77 Y 509 Safety Yellow.
 F77 M 519 BFI Blue F77 Z 510 Yellow (for Caterpillar)
 --- Including Non-Lead Containing Custom Colors ---

PRODUCT CLASS
 Water-reducible Alkyd Coating

Section II -- HAZARDOUS INGREDIENTS

CAS No.	INGREDIENT	% by WEIGHT	ACGIH-TLV	OSHA-PPEL	UNITES	V.P.
111-76-2	2-Butoxyethanol	10-15	25	50	PPM	0.6
78-93-3	Methyl Ethyl Ketone.	<5	200	200	PPM	70.0
13463-67-7	Titanium Dioxide.	0-20	10		Mg/M3	

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen

pH - 8-9

Section III -- PHYSICAL DATA

EVAPORATION RATE -- Slower than Ether VAPOR DENSITY -- Heavier than Air
 BOILING RANGE (F) % VOLATILE VOLUME WT./GAL
 174 - 448 72-80 8.3-9.8

Section IV -- FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION FLASH POINT >199 F PNCC LEL N.A.
 Not Applicable
 EXTINGUISHING MEDIA
 Carbon Dioxide, Dry Chemical, Alcohol Foam
 UNUSUAL FIRE AND EXPLOSION HAZARDS
 Closed containers may explode (due to the build-up of steam pressure) when exposed to extreme heat.
 SPECIAL FIRE FIGHTING PROCEDURES
 Full protective equipment including self-contained breathing apparatus should be used. Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

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Section V -- HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE -- See Section II

Effects of Overexposure

ACUTE: Irritant to skin, eyes, and upper respiratory system. In a confined area vapors in high concentration may cause headache, nausea or dizziness.
 CHRONIC: Prolonged overexposure to ingredients in Section II may cause adverse effects to the liver, urinary, blood forming and reproductive systems.
 Rate exposed to titanium dioxide dust at 250 mg./m³ developed lung cancer, however, such exposure levels are not attainable in the workplace.

EMERGENCY AND FIRST AID PROCEDURES

If INHALED: If affected, remove from exposure. Restore breathing. Keep warm and quiet.
 If on SKIN: Wash affected area thoroughly with soap and water.
 Remove contaminated clothing and launder before re-use.
 If in EYES: Flush eyes with large amounts of water for 15 minutes. Get medical attention.

Section VI -- REACTIVITY DATA

STABILITY -- Stable

HAZARDOUS DECOMPOSITION PRODUCTS

By fire: Carbon Dioxide, Carbon Monoxide

HAZARDOUS POLYMERIZATION -- Will Not Occur

Section VII -- SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Remove all sources of ignition. Ventilate and remove with inert absorbent.

WASTE DISPOSAL METHOD

Waste from this product is not hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261.
 Incinerate in approved facility. Do not incinerate closed container. Dispose of in accordance with Federal, State, and Local regulations regarding pollution.

Section VIII -- PROTECTION INFORMATION

PRECAUTIONS TO BE TAKEN IN USE

Use only with adequate ventilation. Avoid breathing vapor and spray mist. Avoid contact with skin and eyes. Wash hands after using.
 Protect against dust which may be generated by sanding or abrading the dried film.

VENTILATION

Local exhaust preferable. General exhaust acceptable if the exposure to materials in Section II is maintained below applicable exposure limits. Refer to OSHA Standards 1910.94, 1910.107, 1910.108.

RESPIRATORY PROTECTION

If personal exposure cannot be controlled below applicable limits by ventilation, wear respiratory device approved by NIOSH/MSHA for protection against materials in Section II.

PROTECTIVE GLOVES

Wear gloves which are recommended by glove supplier for protection against materials in Section II.

EYE PROTECTION

Wear safety spectacles with unperforated sideshields.

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Section IX -- PRECAUTIONS

DOL STORAGE CATEGORY -- 3B

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Keep container closed when not in use. Transfer only to approved containers with complete and appropriate labeling. Do not take internally. Keep out of the reach of children.

OTHER PRECAUTIONS

This coating contains materials classified as nuisance particulates, for example titanium dioxide, calcium carbonate, etc. (see ACGIH TLV List, Preface and Appendix D), which may be present at hazardous levels only during sanding or abrading of the dried film.

HMIS

HEALTH	2
FLAMMABILITY	0
REACTIVITY	0

This Material Safety Data Sheet conforms to the Hazard Communication standard, 29 CFR 1910.1200(g)(4), for similar complex mixtures.

The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.