

Manufacturer: Xerox Corporation  
Rochester, N.Y. 14644

Health Emergency Tel. No.: (716) 422-2177  
Transportation Emergency: (716) 422-1230  
Safety Information Tel. No.: (800) 828-6571

## Section I - Product Identification

Trade Names/Synonyms: 5090/DocuTech/ DocuTech 135/  
5390/5090-S/ 4135 Dry Ink

Part No.: 6R206;  
XCI: 6R516;  
RX: 6R90100;  
FX: 6R272

Chemical Name: None

### Ingredients

Styrene / butadiene copolymer (75-85%)  
Iron oxide (15-20%)  
Carbon black (<5%)  
Quaternary ammonium salts (<2%)

### CAS No.

9003-55-8  
1309-37-1  
1333-86-4  
3843-16-1/  
123312-54-9

## Section II - Emergency and First Aid

**Eyes:** Flush with water.  
**Skin:** Wash with soap and water.  
**Inhalation:** Remove from exposure.  
**Ingestion:** Dilute stomach contents with several glasses of water.  
**Primary Route of Entry:** Inhalation  
**Symptoms of Overexposure:** Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.  
**Medical Conditions Generally Aggravated by Exposure:** None when used as described by product literature.  
**Additional Information:** See Sections V and VII.

## Section III - Toxicology and Health Information

*This material has been evaluated by Xerox Corporation.*

**Oral LD<sub>50</sub>:** > 10 g/kg (rats) practically non-toxic.  
**Dermal LD<sub>50</sub>:** > 5 g/kg (rabbits) practically non-toxic.  
**Inhalation LC<sub>50</sub>:** > 5 mg/l (rats, 4 hr exposure) practically non-toxic.<sup>1</sup>  
> 20 mg/l (rats, calculated 1 hr exposure)  
non-poisonous, DOT.<sup>1</sup>

**Eye Irritation:** Not an irritant.

**Skin Sensitization:** Not a sensitizer.

**Skin Irritation:** Not an irritant.

**Human Patch:** Non-irritating, non-sensitizing

**Mutagenicity:** No mutagenicity detected in Ames, Pol A+/A-, in vitro CHO, and CHO/HGPRT.

**Carcinogens:** None present

**Aquatic LC<sub>50</sub>:** > 500 mg/l (fathead minnows) non-toxic.

**Additional Information:** Some of the information reported above is test data of similar products.

In a Xerox sponsored chronic inhalation study in rats using a special test toner, there were no lung changes at all in the lowest exposure level (1 mg/m<sup>3</sup>), the most relevant level to potential human exposures. A very slight degree of fibrosis was noted in 25 % of the animals at the middle exposure level (4 mg/m<sup>3</sup>) while a slight degree of fibrosis was observed at the highest exposure level (16 mg/m<sup>3</sup>) in all animals. These findings are attributed to "lung overloading," a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. The special test toner was ten times more respirable than commercially available Xerox toner to comply with EPA testing protocol and would not function properly in Xerox equipment.

**TEV:** 10 mg/m<sup>3</sup> (total dust)  
**PEL:** 15 mg/m<sup>3</sup> (total dust)  
5 mg/m<sup>3</sup> (respirable dust)  
**STEL:** None established  
**Ceiling:** None established  
**XEL<sup>2</sup>:** 2.5 mg/m<sup>3</sup> (total dust)  
0.4 mg/m<sup>3</sup> (respirable dust)

<sup>1</sup>Based on testing similar xerographic toner materials. <sup>2</sup> XEL - Xerox Exposure Limit

**Section IV - Physical Data**

Appearance/Odor:	Black powder / faint odor	Softening Range:	85°C to 100°C
Boiling Point:	N.A.	Melting Point:	N.D.
Solubility in Water:	Negligible	Specific Gravity (H <sub>2</sub> O = 1):	~1
Evaporation Rate:	N.A.	Vapor Pressure (mm Hg):	N.A.
Vapor Density (Air = 1):	N.A.	pH =	N.A.
Volatile	N.A. %(Wgt.)	N.A. %(Vol.)	

**Section V - Fire and Explosion Data**

Flash Point (Method Used):	N.A.	Flammable Limits	LEL:	N.A.
Extinguishing Media:	Water, dry chemical, carbon dioxide or foam.		UEL:	N.A.
Special Fire Fighting Procedures:	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.			
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, when dispersed in air, it can form explosive mixtures.			

**Section VI - Reactivity Data**

Stability:	Unstable		Hazardous	May Occur	
	Stable	X	Polymerization:	Will Not Occur	X
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.				
Incompatibility (Materials to Avoid):	None known				

**Section VII - Special Protection Information**

Respiratory Protection:	None required when used as intended in Xerox equipment.
Eye Protection:	None required when used as intended in Xerox equipment.
Protective Gloves:	None required when used as intended in Xerox equipment.
Other:	For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

**Section VIII - Special Precautions**

Handling and Storage:	None
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.

**Section IX - Spill, Leak, and Disposal Procedures**

For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into a sealable waste container. Sweep slowly to minimize generation of dust during clean-up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry cleaned, after removal of loose toner.
Waste Disposal Method:	When disposed, this material is not a hazardous waste according to Federal Regulation 40 CFR 261. However, State and Local requirements may be more restrictive. Therefore, consultation with the appropriate State and Local waste disposal authorities is advised. Incinerate only in a closed container.

**Section X - Transportation Information**

DOT Proper Shipping Name:	Not Regulated	ID Number:	N. A.
Hazard Classification:	N. A.		