MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS
(Approved by U.S. Department of Labor 'Essentially Similar' to form OSHA-20)

MANUFACTURER'S NAME
THE SHERWIN-WILLIAMS COMPANY
101 Prospect Avenue N.W.
Cleveland, Ohio 44115

EMERGENCY TELEPHONE NO.
(216) 566-2917

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INFORMATION TELEPHONE NO.
(216) 566-2902

Section I -- PRODUCT IDENTIFICATION

PRODUCT NAME
KEM LUSTRAL* Enamel, Non-Lead Colors
* - Trade Mark

PRODUCT NUMBERS AND COLORS

F65 A 1	Warm Gray	F65 L 6	Turquoise
F65 A 2	Light Gray	F65 L 7	Pale Blue
F65 A 4	Machine Tool Gray	F65 L 10	Bright Blue
F65 A 49	ASA #49 Gray	F65 M 1	Maroon
F65 B 1	Gloss Black	F65 N 11	Rich Brown
F65 B 4	Semi-Gloss Black	F65 R 1	Vermilion
F65 B 50	Wrought Iron Flat Black	F65 R 2	Tartar Dark Red
F65 E 36	Orange	F65 W 1	Gloss White
F65 E 37	International Orange	F65 W 2	Semi-Gloss White
F65 G 16	S-G Machinery Green	F65 W 3	Custom White
F65 G 39	Light Green	F65 W 4	Tinting White
F65 G 40	Medium Green	F65 W 100	White
F65 G 41	Forest Green	F65 Y 44	Lemon Yellow
F65 H 1	Ivory	F65 Y 48	Light Yellow
F65 L 3	Light Blue	V65 V 100	Clear
F65 L 4	Dark Blue		

--- Including Non-Lead Containing Custom Colors ---

PRODUCT CLASS
Alkyd Enamel

Section II -- HAZARDOUS INGREDIENTS

CAS No.	INGREDIENT	% by WEIGHT	ACGIH-TLV	OSHA-PEL	UNITS	V.P.
64742-47-8	V. M. & P. Naphtha.	0-5	300		PPM	12.0
64742-47-8	Mineral Spirits.	35-55	100	500	PPM	2.0
64742-88-7	Mineral Spirits 140-Flash.	0-5	100		PPM	0.5
34590-94-8	2-Methoxymethylethoxypropanol	0-5	100	100	PPM	0.4
111-76-2	2-Butoxyethanol	0-5	25	50	PPM	0.6
13463-67-7	Titanium Dioxide.	0-30	10		Mg/M3	

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen

Lead (as Pb)	0.00-0.01	0.15	0.05	Mg/M3	

[Lead in F65L4 and V65V100 only.]

Section III -- PHYSICAL DATA

EVAPORATION RATE -- Slover than Ether
VAPOR DENSITY -- Heavier than Air

BOILING RANGE (F)	% VOLATILE VOLUME	WT/GAL
240 - 416	58-66	7.4-9.8

Section IV -- FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION -- FLASH POINT 102 F PMCC -- LEL 0.7
Combustible, Flash above 99 and below 200 F

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EXTINGUISHING MEDIA
Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS
Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, and open flame. Closed containers may explode when exposed to extreme heat. Application to hot surfaces requires special precautions. During emergency conditions overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

SPECIAL FIRE FIGHTING PROCEDURES
Full protective equipment including self-contained breathing apparatus should be used. Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

Section V -- HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE -- See Section II

EFFECTS OF OVEREXPOSURE

ACUTE: Overexposure causes eye, skin and respiratory irritation. May cause nervous system depression accompanied by headache, dizziness, nausea, confusion and staggering gait. Extreme overexposure may result in unconsciousness and possibly death.

CHRONIC: Prolonged overexposure to ingredients in Section II may cause adverse effects to the liver, urinary and blood-forming systems.
Rats exposed to titanium dioxide dust at 250 mg./m3 developed lung cancer, however, such exposure levels are not attainable in the workplace.
Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

EMERGENCY AND FIRST AID PROCEDURES

If INHALED: If affected, remove from exposure. Restore breathing. Keep warm and quiet.

If on SKIN: Wash affected area thoroughly with soap and water.
Remove contaminated clothing and launder before re-use.

If in EYES: Flush eyes with large amounts of water for 15 minutes. Get medical attention.

Section VI -- REACTIVITY DATA

STABILITY -- Stable

HAZARDOUS DECOMPOSITION PRODUCTS
By fire: Carbon Dioxide, Carbon Monoxide

HAZARDOUS POLYMERIZATION -- Will Not Occur

Section VII -- SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
Remove all sources of ignition. Ventilate and remove with inert absorbent.

WASTE DISPOSAL METHOD
Waste from this product may be hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Waste must be tested for ignitability to determine the applicable EPA hazardous waste numbers.
Incinerate in approved facility. Do not incinerate closed container. Dispose of in accordance with Federal, State, and Local regulations regarding pollution.

Section VIII -- PROTECTION INFORMATION

PRECAUTIONS TO BE TAKEN IN USE
Use only with adequate ventilation. Avoid breathing vapor and spray mist. Avoid contact with skin and eyes. Wash hands after using.
Protect against dust which may be generated by sanding or abrading the dried film.

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VENTILATION
Local exhaust preferable. General exhaust acceptable if the exposure to materials in Section II is maintained below applicable exposure limits. Refer to OSHA Standards 1910.94, 1910.107, 1910.108.

RESPIRATORY PROTECTION
If personal exposure cannot be controlled below applicable limits by ventilation, wear respiratory device approved by NIOSH/MSHA for protection against materials in Section II.

PROTECTIVE GLOVES
Wear gloves which are recommended by glove supplier for protection against materials in Section II.

EYE PROTECTION
Wear safety spectacles with unperforated sideshields.

Section IX -- PRECAUTIONS

DOL STORAGE CATEGORY -- 2

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Contents are COMBUSTIBLE. Keep away from heat and open flame.
Consult NFPA Code. Use approved Bonding and Grounding procedures.
Keep container closed when not in use. Transfer only to approved containers with complete and appropriate labeling. Do not take internally. Keep out of the reach of children.

OTHER PRECAUTIONS
This coating contains materials classified as nuisance particulates, for example titanium dioxide, calcium carbonate, etc. (see ACGIH TLV List, Preface and Appendix D), which may be present at hazardous levels only during sanding or abrading of the dried film.

Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

HMIS

HEALTH	2
FLAMMABILITY	2
REACTIVITY	0

MSDS for F65XC Chromium-Containing Colors and F65XL Lead-Containing Colors are on following pages.

This Material Safety Data Sheet conforms to the Hazard Communication standard, 29 CFR 1910.1200(g)(4), for similar complex mixtures.
The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.