

Issuing Date 26-Sep-2021

Revision Date 26-Sep-2021

Revision Number 2.02

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name
ABS Green
ABS M30 Green
P430 ABS Green
P430 ABS Olive Green
P430L ABS Green
P430XL Olive Green

Other means of identification

Product Code(s) SDS-000008 EN A GRN
PN (Part Number) 333-60305 340-21208 345-10012 345-42012 350-80107
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing
Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response
E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance Monofilament

Physical state Solid

Odor No information available

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

Some of the chemicals have dust hazards. These hazards are not germane, as the chemicals are encapsulated in a fully reacted polymer

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water when in contact with molten residues.

Ingestion Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the None known.

chemical

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

Environmental precautions

Environmental precautions

Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Pick up and transfer to properly labeled containers.

Prevention of secondary hazards

May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimize dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | |
|-----------------------|--------------------------|
| Physical state | Solid |
| Appearance | Monofilament |
| Odor | No information available |
| Color | Characteristic |
| Odor threshold | No information available |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|--------------------------------|--------------------------|--------------------------------|
| pH | No data available | None known |
| Melting point / freezing point | No data available | None known |
| Boiling point / boiling range | No data available | None known |
| Flash point | > 380 °C / °F | |
| Evaporation rate | No data available | None known |
| Flammability (solid, gas) | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability limit: | No data available | |
| Lower flammability limit: | No data available | |
| Vapor pressure | No data available | None known |
| Vapor density | No data available | None known |
| Relative density | 1.02 - 1.07 | |
| Water solubility | Insoluble in water | |
| Solubility in other solvents | No data available | None known |
| Partition coefficient | No data available | None known |
| Autoignition temperature | No data available | None known |
| Decomposition temperature | > 350 °C | |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | No data available | None known |
| Explosive properties | No information available | |
| Oxidizing properties | No information available | |

Other information

| | |
|-------------------------|--------------------------|
| Softening point | No information available |
| Molecular weight | No information available |
| VOC Content (%) | negligible |
| Liquid Density | No information available |
| Bulk density | No information available |

10. STABILITY AND REACTIVITY

| | |
|------------------------------------|--|
| Reactivity | None under normal use conditions. |
| Chemical stability | Stable under normal conditions. |
| Possibility of hazardous reactions | None under normal processing. |
| Conditions to avoid | Excessive heat. To avoid thermal decomposition, do not overheat. |
| Incompatible materials | Oxidizing agent. Strong bases. |
| Hazardous decomposition products | Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO ₂). Aldehydes. |

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

| | |
|--------------|---|
| Inhalation | Specific test data for the substance or mixture is not available. |
| Eye contact | Specific test data for the substance or mixture is not available. |
| Skin contact | Specific test data for the substance or mixture is not available. |
| Ingestion | Specific test data for the substance or mixture is not available. |

Information on toxicological effects

| | |
|----------|-------------|
| Symptoms | None known. |
|----------|-------------|

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

| | |
|------------------------|--------------------------|
| Unknown acute toxicity | No information available |
|------------------------|--------------------------|

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| | |
|--|---------------------------|
| Skin corrosion/irritation | No information available. |
| Serious eye damage/eye irritation | No information available. |
| Respiratory or skin sensitization | No information available. |
| Germ cell mutagenicity | No information available. |
| Carcinogenicity | No information available. |
| IARC (International Agency for Research on Cancer) | |
| Group 3 - Not Classifiable as to Carcinogenicity in Humans | |
| Reproductive toxicity | No information available. |

| | |
|--------------------------|---------------------------|
| STOT - single exposure | No information available. |
| STOT - repeated exposure | No information available. |
| Aspiration hazard | No information available. |

12. ECOLOGICAL INFORMATION

Ecotoxicity

| | |
|-------------------------------|---------------------------|
| Persistence and degradability | No information available. |
| Bioaccumulation | No information available. |
| Other adverse effects | No information available. |

13. DISPOSAL CONSIDERATIONS

Disposal methods

| | |
|-------------------------------------|---|
| Waste from residues/unused products | Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. |
| Contaminated packaging | Do not reuse empty containers. |

14. TRANSPORT INFORMATION

| | |
|-------------------|---------------|
| <u>DOT</u> | Not regulated |
| <u>TDG</u> | Not regulated |
| <u>MEX</u> | Not regulated |
| <u>ICAO (air)</u> | Not regulated |
| <u>IATA</u> | Not regulated |
| <u>IMDG</u> | Not regulated |
| <u>RID</u> | Not regulated |
| <u>ADR</u> | Not regulated |
| <u>ADN</u> | Not regulated |

15. REGULATORY INFORMATION

International Inventories

| | |
|---------|----------|
| TSCA | Complies |
| DSL/NDL | Complies |
| ENCS | Complies |
| IECSC | Complies |
| KECL | Complies |
| PICCS | Complies |
| AICS | Complies |

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

| | |
|-----------------------------------|----|
| Acute health hazard | No |
| Chronic Health Hazard | No |
| Fire hazard | No |
| Sudden release of pressure hazard | No |
| Reactive Hazard | No |

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains carbon black which is classified as a possible carcinogen when present as respirable dust. This is not relevant for this product since it is not in a respirable form. This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product. This product contains the following Proposition 65 chemicals:

| Chemical name | California Proposition 65 |
|---------------------------------------|---------------------------|
| Carbon mesoporous (Bound) - 1333-86-4 | Carcinogen |

| | |
|---------------------------------------|------------|
| Titanium Dioxide (Bound) - 13463-67-7 | Carcinogen |
| Styrene (Benzene, ethenyl) - 100-42-5 | Carcinogen |

U.S. State Right-to-Know Regulations

US State Regulations

| Chemical name | New Jersey | Massachusetts | Pennsylvania |
|--|------------|---------------|--------------|
| 2-Propenenitrile 9003-54-7 | X | - | - |
| Proprietary | X | X | X |
| C.I. Pigment Brown 24 68186-90-3 | X | - | X |
| Carbon mesoporous (Bound) 1333-86-4 | X | X | X |

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 0 Flammability 0 Instability 0 Special hazards -
HMIS Health hazards 0 Flammability 0 Physical hazards 0 Personal protection X
 Chronic Hazard Star Legend * = Chronic Health Hazard

Revision Date 26-Sep-2021

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet.

© 2017-2021 Stratasys Ltd. License granted to make unlimited paper/electronic copies for internal use only. This Safety Data Sheet or sections thereof should not be published, reproduced, modified, or distributed to third parties without prior written consent from Stratasys Ltd.

End of Safety Data Sheet